

(High) GRS 9-25



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RBW6205G09132-3G-13

Job Sheet 178667



JLS AIL

Part No: RBW6205G09132-3G-13 **Job Qty:** 6 ea

Part Name: Ring

Part Weight: 0 lbs **Status:** Scheduled **Priority:** High

Job Created: 6/5/18 **Job Tracking No:**

Due Date: 9/24/18 **Created By:** Logan David

Type: SOLD **Description:**

Note: DWG RBW6205G09132-3G Rev 3 IPP Rev A 18.03.28 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup hrs	Run Hrs	Workcenter/Supplier	Lead Time	Sign-off
90	Start up Operation	6 Ea	9/24/18	9/24/18	0.00	0.00	Start Up Machining-4		JB 18-10-11
100	Mori Seiki	6 pcs	9/24/18	9/24/18	0.25	0.30	MORI SL-154		JB 18-10-11
110	QC	6 pcs	9/24/18	9/24/18	0.00	0.00	QC2 Machining-5		JB 18-10-11
120	QC	6 pcs	9/24/18	9/24/18	0.00	0.00	QC8 Machining-5		JB 18-10-11
130	Packaging	6 pcs	9/24/18	9/24/18	0.00	0.00	Packaging3-2		JB 18-10-11
140	QC21-SA	6 Ea	9/24/18	9/24/18	0.00	0.00	QC21		JB 18-10-11

Part Op 100 - 1-Machine as per folio FC 414 FOLIO REV: 9-89 DWG REV: 9-89 2-Deburr

Descriptions: 130 - IDENTIFY AND STOCK

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M1018R1.250	1018 Round Bar 1.250	.4500 ft (.075 ea)	90-Start up Operation	5033396

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M1018R1.250	0	13	0

Part Specifications

Specifications could not be found.



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Plex 9/17/18 10:59 AM dart.logan.david

Container No: S117227



Part: RBW6205G09132-3G-13

Job No: 178667

Serial No/Batch: S117227

Revision: 3

Inspector:

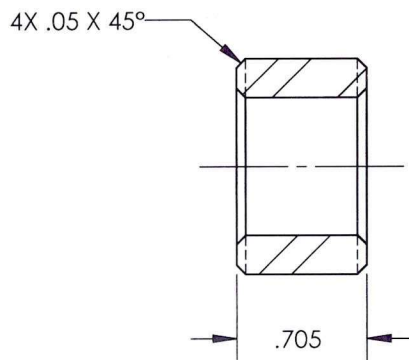
Exp Date:

Instructions:

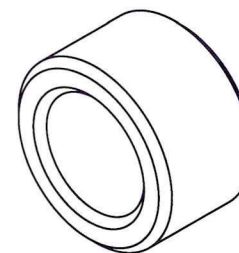
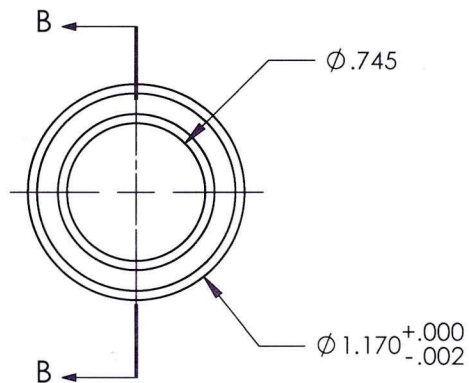
Date: 10/11/18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-13 CH'D CHAMFER WAS 4X .050 X 45° IS 4X .05 X 45°.	6/25/2013	BIM	GE



SECTION B-B



(-13)

RING

DART AEROSPACE	
TITLE TROLLEY ADAPTER, SWASHPLATE SUPPORT	
DWG NO. RBW6205G09132-3G-13	REV 3
MAT'L 1018	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH SEE -9 WELDMENT
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW139
SCALE 1:1	DATE 1/19/2012
SHEET 8 OF 9	

